

Date: Thursday, 3/23/2006 3:52:11 PM  
User: Kim Johnston

# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WEARSHOE
Job Number	: 26366		
Estimate Number	: 10618		
P.O. Number	: <i>N/A</i>	Part Number	: D265637
This Issue	: 3/23/2006 S.O. No. : <i>N/A</i>	Drawing Number	: D2656 REV D
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 3/23/2006 Type : PURCHASED PARTS	Drawing Revision	: D
Previous Run	:	Material	: <i>N/A</i>
Written By	: <i>SEE COMMENT BELOW</i>	Due Date	: 4/10/2006 Qty: 15 Utn: Each
Checked & Approved By	: <i>06.03.24</i>		
Comment	: Est: D 02.10.25 Re-format KJ		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: *00000892*

Email or ship DXF file to vendor

Laser Cut per Dwg D2656 flat pattern D2656-37

Material release note required

2.0	D265637F	Wearplate
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 15.0000 Each(s)  
Wearplate

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material release note is attached

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Inspect dimensions per template D2656-37T1

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1  
Deburr if necessary.

*SN*

*15*

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☒ DQA: ☒ Date: 06/05/12  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

Date: Thursday, 3/23/2006 3:52:11 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARSHOE

Job Number: 26366

Part Number: D265637

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

1-Form on Brake as per Dwg D2656 using Jigs DT8261 and DT8326.  
2- Identify as D2656-37

SAD 06/05/03 (15)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

060504 (15)

8.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

FC 06 05 10 (15)

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

DL a.m. 06-05-11 (15)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: FP 20

DL 06/05/11 (15)

11.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/05/12 (15)

Job Completion



u 060512

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

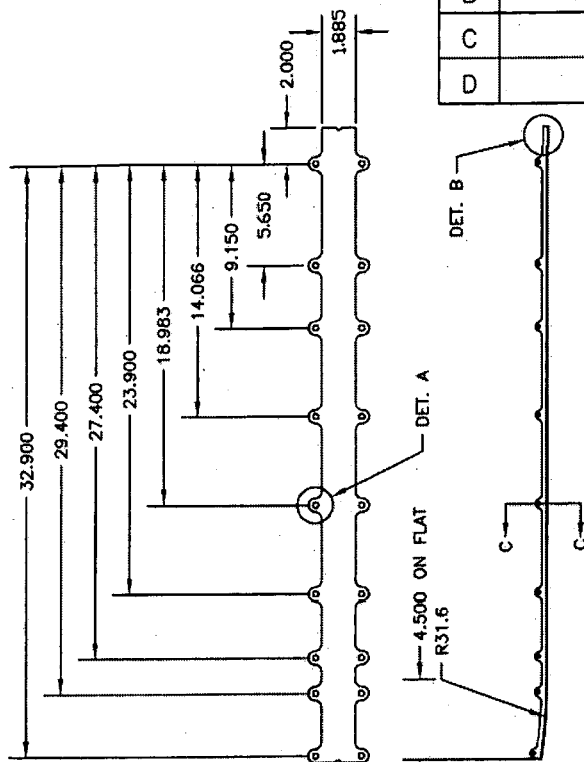
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DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

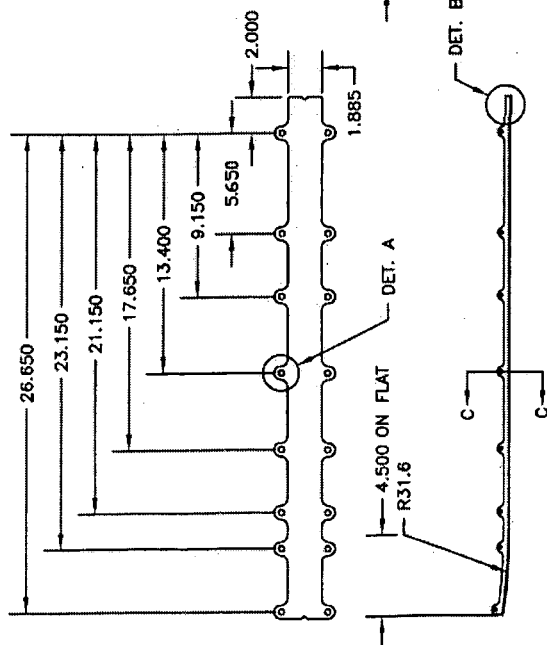


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DATE	05.08.17	DRAWING NO.	D2656	REV. D
		TITLE	WEARSHOE	SHEET 1 OF 4
				SCALE 1:10
A	97:03:25	NEW ISSUE		
B	97:06:02	CHANGED TABS		
C	97:06:26	R31.6 WAS R19.5		
D	05.08.17	ENLARGE ALL HOLES TO IMPROVE FIT		

D2656-13



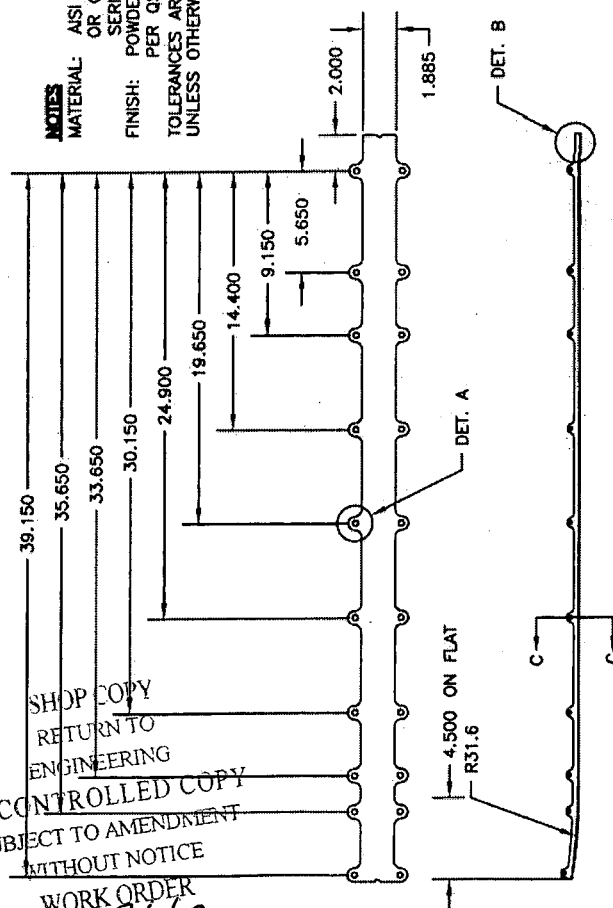
D2656-11



NOTES:  
MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008  
OR CSA G40-21, 38W/44W/50W/60W/70W  
SERIES STEEL, 20 GAUGE (0.040 THICK)  
FINISH: POWDER COAT GREY SANDTEX (4.3.5.6)  
PER QSI 005 4.3  
TOLERANCES ARE PER DART QSI 018  
UNLESS OTHERWISE NOTED

RELEASED  
05.09.08

D2656-15



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WORK ORDER  
NO. 26366

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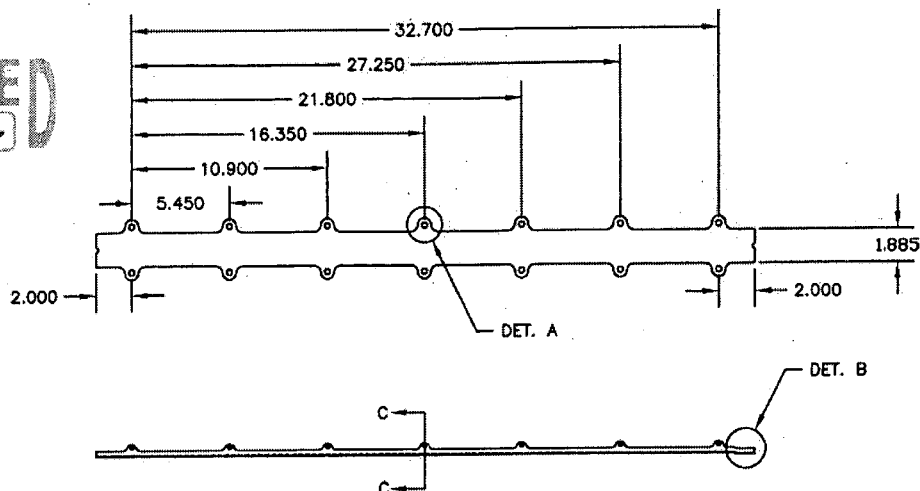
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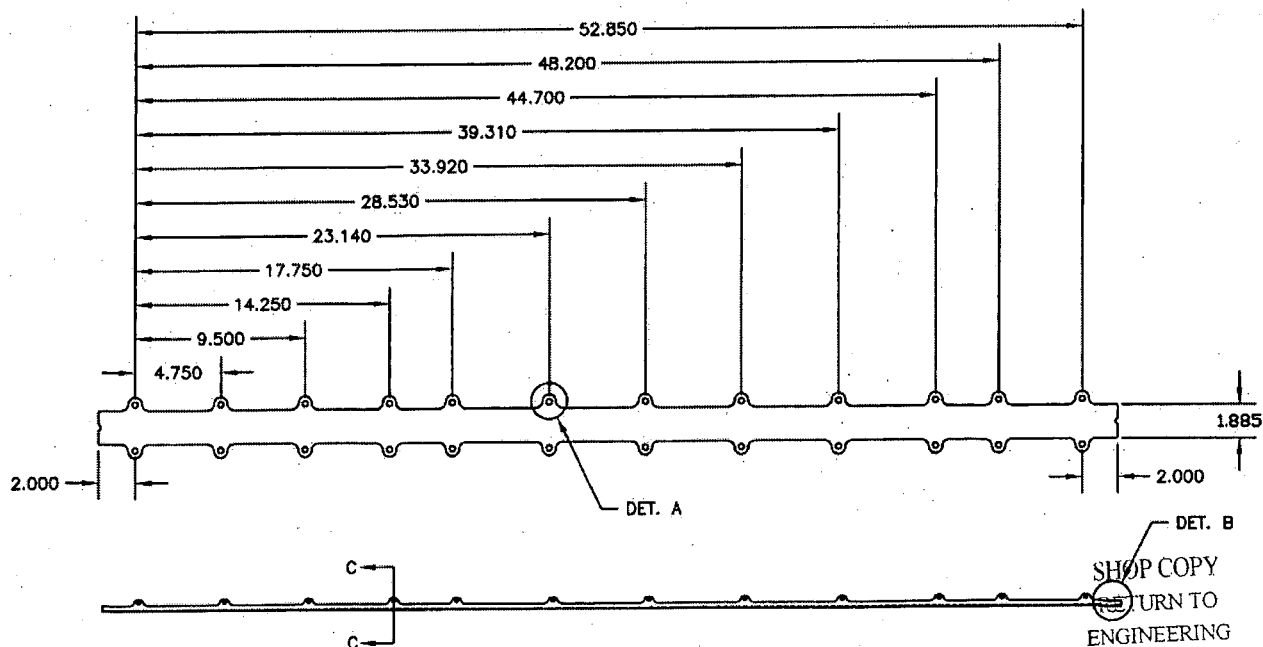
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DATE 05.08.17		TITLE WEARSHOE	SCALE 1:10

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DS 07.06

### D2656-21



### D2856-23



#### NOTES

MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W  
SERIES STEEL, 20 GAUGE (0.040 THICK)  
FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER QSI 005 4.3  
TOLERANCES ARE PER DART QSI 018  
UNLESS OTHERWISE NOTED

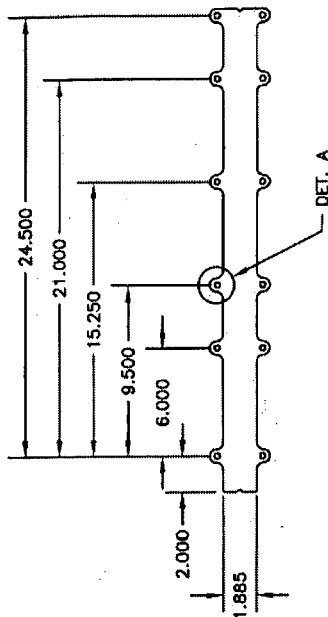
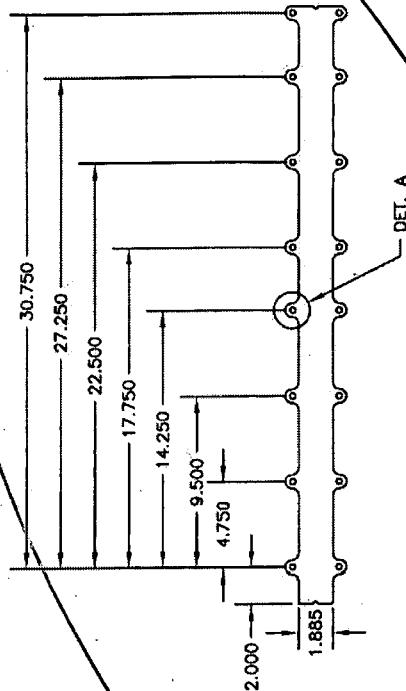
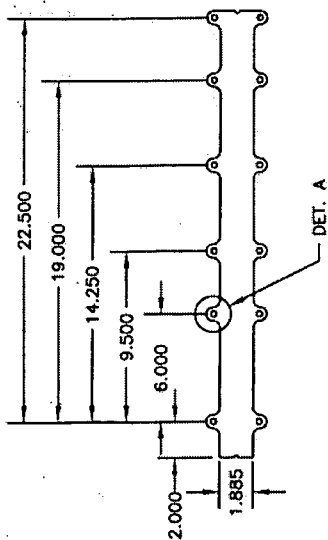
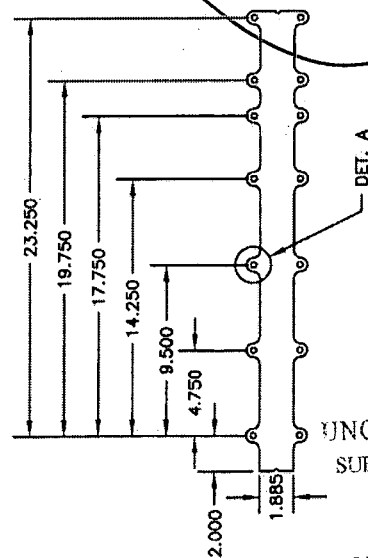
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DATE <b>05.08.17</b>		TITLE <b>WEARSHOE</b>	SCALE <b>1:10</b>

**D2656-33****D2656-37****RELEASED**  
05-07-06**D2656-31****D2656-35**

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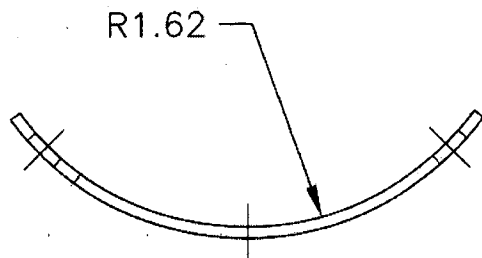
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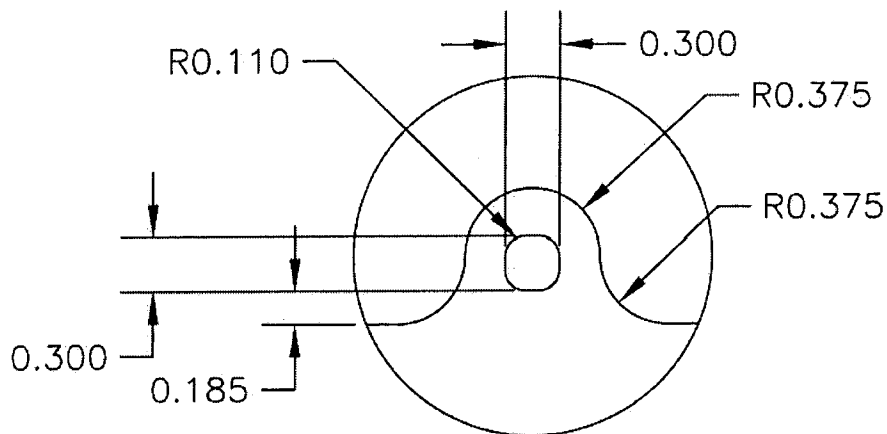
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DATE 05.08.17	TITLE WEARSHOE		SCALE 1:10

### SECTION C-C

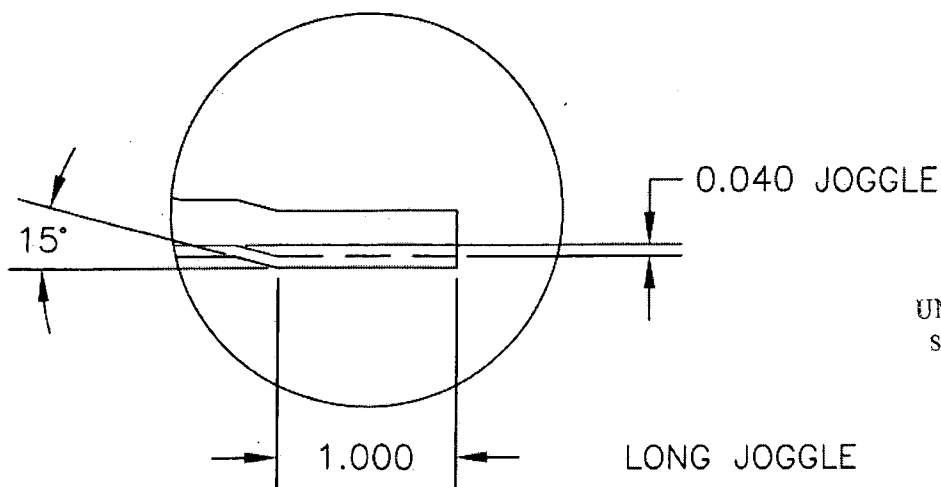


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### DETAIL A



### DETAIL B



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LONG JOGGLE

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## TEST CERTIFICATE

PCL 501122017

CUSTOMER		P505050002	
ORDERED ON		90-LIN-742	
MATERIAL		STEEL	
SPECIFICATION		ASTM A 36	
PRODUCT		CPL WIDE COIL	
DIMENSIONS		6000" x 48" x 0.075"	
DATE		01 August 2005	
PAGE		1 of 1	
CERTIFICATE NO		PCL15138	

PACK NUMBER	HEAT NO	CHEMICAL COMPOSITION PERCENT												C	S	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	E	F	Zn	Co	Ni	Cu	Mn	P	S	Cu	Ni	Cr
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